

<b>Bonding Agent Flow Rate (BFR) ml/30 seconds</b>			
<b>Bead Flow Rate (BFR)</b>	<b>(AFR) Adhesive Flow Rate ml / ½ min</b>		
	<b>Select Column Appropriate To Dry Bead Density (DBD) kg/m<sup>3</sup> Read ½ min AFR Appropriate To BFR</b>		
<b>Kg/min</b>	<b>13kg/m<sup>3</sup></b>	<b>12kg/m<sup>3</sup></b>	<b>11kg/m<sup>3</sup></b>
<b>0.60</b>	65 - 77	70 - 83	76 - 89
<b>0.65</b>	70 - 84	76 - 91	82 - 97
<b>0.70</b>	76 - 90	82 - 99	89 - 108
<b>0.75</b>	81 - 97	88 - 106	96 - 116
<b>0.80</b>	87 - 103	94 - 113	102 - 124
<b>0.85</b>	92 - 110	100 - 120	108 - 132
<b>0.90</b>	97 - 116	105 - 127	115 - 139
<b>0.95</b>	103 - 123	111 - 134	121 - 147
<b>1.00</b>	108 - 129	117 - 141	127 - 155
<b>1.05</b>	113 - 136	123 - 148	134 - 163
<b>1.10</b>	119 - 142	128 - 155	140 - 170
<b>1.15</b>	124 - 148	134 - 162	146 - 178
<b>1.20</b>	130 - 155	140 - 169	153 - 186
<b>1.25</b>	135 - 161	146 - 176	159 - 194
<b>1.30</b>	140 - 168	152 - 183	166 - 201
<b>1.35</b>	146 - 174	157 - 190	172 - 209
<b>1.40</b>	151 - 181	163 - 197	178 - 217
<b>1.45</b>	156 - 187	169 - 204	185 - 225
<b>1.50</b>	162 - 194	175 - 211	191 - 232
<b>1.55</b>	167 - 200	181 - 218	197 - 240
<b>1.60</b>	172 - 207	187 - 220	204 - 248

The Data in this table is based on:

1. KOREFill Bonding Agent
2. KOREFill dry bead flow rate (BFR) timed for 60 seconds
3. KOREFill bonding agent flow rate (BFR) timed for 30 seconds